NOTES: (UNLESS OTHERWISE SPECIFIED.)

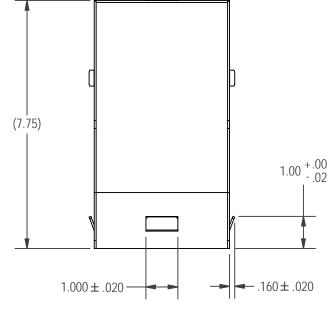
- 1. CONFORM TO ALL APPLICABLE TELECT WORKMANSHIP STANDARDS.
- 2. DIMENSIONS AND TOLERANCES PER ANSI Y14.5M.
- 3. MATERIAL: 16 GA (.060) 5052 ALUMINUM.
- 4. BEND RELIEF SHALL BE A MAXIMUM OF TWICE THE MATERIAL THICKNESS UNLESS OTHERWISE SPECIFIED.
- 5. RACK/HANGER MARKS TO BE CONTAINED WITHIN A HOLE OR SLOT.
- 6. ALL BENDS ARE 90° UNLESS OTHERWISE SPECIFIED.
- 7. ALL DIMENSIONS ARE AFTER POWDER COAT.
- 8. THE 3D CAD FILE IS THE CONTROLLING DOCUMENT FROM WHICH THIS PART MUST BE FABRICATED. DIMENSIONS SHOWN WILL BE USED AS INSPECTION/PROCESS DIMENSIONS. USE THE FOLLOWING TOLERANCES FOR FABRICATION OF THE PART IN CONJUNCTION WITH THE CAD FILE FOR DIMENSIONS AND FEATURES NOT SPECIFIED

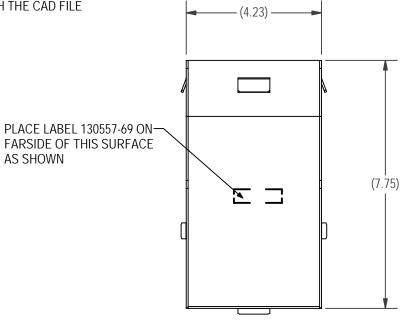
AS SHOWN

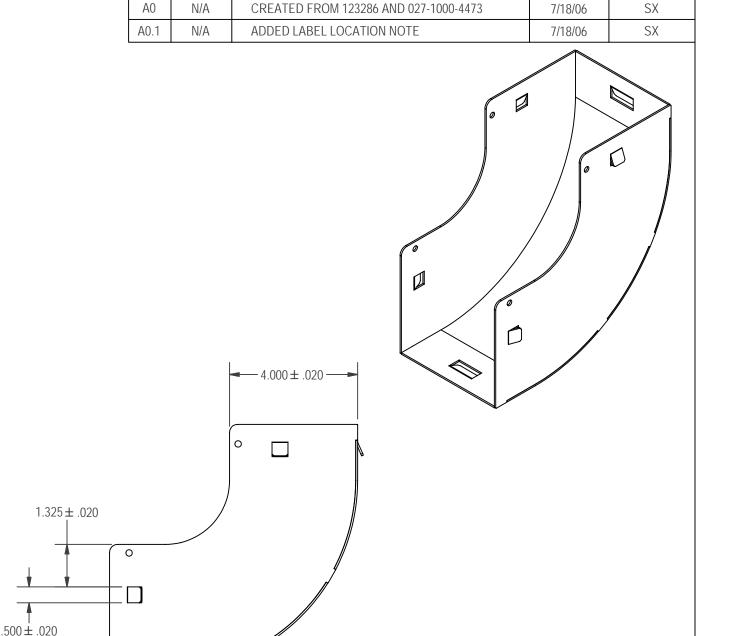
HOLE TO HOLE: ± 0.010 EDGE TO HOLE: ± 0.010 FOLD TO HOLE: ± 0.010 EDGE TO EDGE: ± 0.010 FOLD TO EDGE: ± 0.010 FOLD TO FOLD: ± 0.020 HOLE SIZE: ± 0.010

9. ALL DIMENSIONS ARE IN INCHES.

ANGULARITY: ± 1°







DESCRIPTION

CREATED FROM 123286 AND 027-1000-4473

DATE

BY

DESIGNED BY		DATE
	B WERNER	2/1/2001
DRAWN BY		DATE
	S. XIN	7/18/06
NOT FOR REP	RODUCTION C	OPYRIGHT: 2006

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 $.180 \pm .020$

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GRIND SMOOTH

TYP 8X

N 2111 Molter Road PO Box 665 Liberty Lake, Washington 99019 (509) 926-6000

CUSTOMER/SPECIFICATION DRAWINTG

UPSWEEP:4",90 DEG,TRAX

DRAWING NO SHEET SIZE ISSUE WT4E-90UP-BLK В Α REV PROJECT SHEET F163 N/A OF

WT4E-90UP-BLK	549 BLACK	POWDER COAT
FINISH	BASE PART	FINISH
PART NO	COLOR	COATING