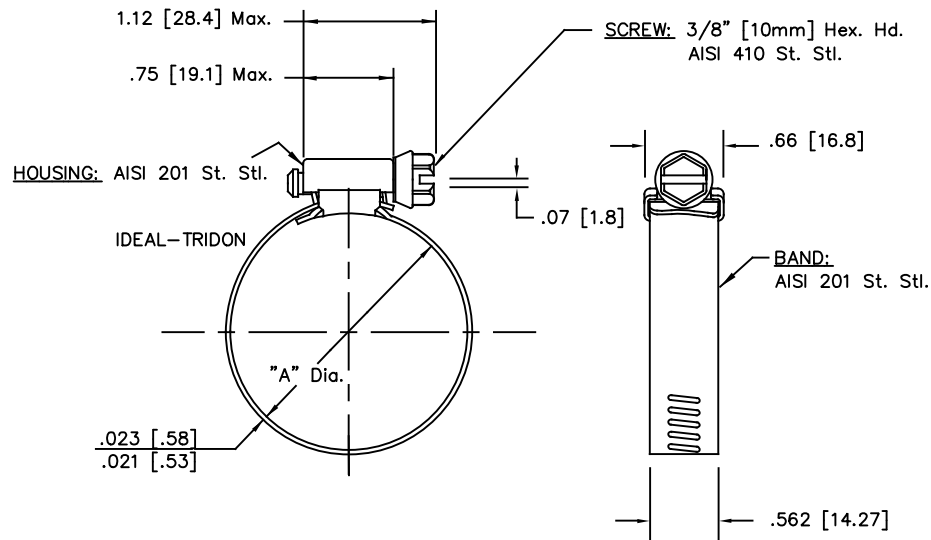




Customer Part Number	SAE Equiv. Size	IDEAL Part Number	"A" Dia.	
			Min.—Max.	Min.—Max.
			mm	inch
	06	6406	10 – 22	.38 – .87
	08	6408	11 – 25	.44 – 1.00
	10	6410	13 – 27	.50 – 1.06
	12	6412	13 – 32	.50 – 1.25
	16	6416	19 – 40	.75 – 1.50
	20	6420	19 – 44	.75 – 1.75
	24	6424	26 – 50	1.00 – 2.00
	28	6428	34 – 57	1.32 – 2.25
	32	6432	40 – 64	1.57 – 2.50
	36	6436	23 – 70	.88 – 2.75
	40	6440	29 – 76	1.13 – 3.00
	44	6444	34 – 82	1.32 – 3.25
	48	6448	42 – 90	1.63 – 3.50
	52	6452	48 – 95	1.88 – 3.75
	56	6456	54 – 100	2.13 – 4.00
	60	6460	57 – 108	2.25 – 4.25
	64	6464	67 – 114	2.63 – 4.50
	72	6472	76 – 127	3.00 – 5.00
	72	6472J	76 – 127	3.00 – 5.00
	80	6480	92 – 140	3.63 – 5.50
	80	64081	99 – 140	3.88 – 5.50
	88	6488	108 – 150	4.25 – 6.00
	96	6496	121 – 165	4.75 – 6.50
	104	64104	129 – 178	5.06 – 7.00

NOTE:

- 1) P/N 6472J is shipped Rolled and Disengaged.

Construction: Housing to be one piece, mechanically locked to band.

Torque Requirement: When mounted on a round steel arbor of "A" dia. max., less .062" (1.57mm), clamp must be capable of withstanding 60 in.-lbs. (6.8 Nm) of torque applied by a hand torque wrench.

Suggested Installation Torque: 35 in.-lbs. (4.0 Nm) for most applications.

Meets Requirements of: SAE J1508 Type F

IDEAL CLAMP PRODUCTS, SMYRNA, TN 37167

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	X.X ±0.06	X.XXX ±0.005	FRACTION ±1/64			
	X.XX ±0.015	X.XXXX ±	ANGLES ±1°			
	DWN AC	20JAN89	MATL AS NOTED		DWG NO 64000	ISSUE 1
	CHK JAM	08NOV95	TREAT AS NOTED			
	APP TRA	20JAN89	FINISH AS NOTED			