

Locator Cap



4-Way Crimp Tool

Operating Instructions

Features:

1. The 4-way indent dies securely crimp the connector's pin or socket to the cable's center conductor per military standard MS22520.
2. The tool has a full ratchet mechanism, built-in pin/socket locator and comfort grip handles.
3. It measures less than 7" in length and is made of high grade steel.

Models:

The **40-15002** crimps 8 points on BNC 75 ohm center pins

The **40-15005** crimps 12 points on BNC 75 ohm center pins.

Operation:

Prepare crimp tool for operation by first ensuring that the locator cap is hand tight (clockwise). Then squeeze the handles together until the tool automatically releases to its full-open position. Begin the crimping procedure by inserting the connector pin (or socket) onto the

cable's center conductor. Next insert the pin/cable assembly into the tool's opening until the pin bottoms out into the locator. *(CAUTION: Since the locator is spring loaded, pushing the pin/cable assembly too far into the crimp cavity will compress this spring and may result in a faulty crimp.)* With the pin/cable assembly inserted into the tool's cavity, squeeze the crimp tool's handles until the full cycle is completed when it automatically releases to the full-open position. Inspect the crimped pin. The crimp should be located in an area approximately measuring 1/8" to 1/4" from the pin's cable opening end. Test the quality of the crimp by pulling on the crimped pin with fingers.

Pin/Cable Assembly
Opening



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